

Amendments to the Claims:

This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

Claim 1 (Currently amended): A high Cr Ni-based alloy filler material comprising, in percent by weight, C: 0.04% or less, Si: 0.01 to 0.5%. Mn: 7% or less, Cr: 28 to 31.5%, Nb: 0.5% or less, Ta: 0.005 to 3.0%, Fe: 7 to 11%, Al: 0.01 to 0.4%, Ti: 0.01 to 0.45%, V: 0.5% or less, **one or more elements selected from B, Zr and rare earth elements: 0.01% or less, Ca: 0.01% or less, Mg: 0.01% or less,** and, as inevitable impurities, P: 0.02% or less, S: 0.015% or less, O: 0.01% or less, N: 0.002 to 0.1%, and the balance: Ni.

Claims 2 and 3 (Canceled).

Claim 4 (Currently amended): A welding rod for shielded metal arc welding from which a weld metal can be formed, the weld metal comprising, in percent by weight, C: 0.04% or less, Si: 0.01 to 0.5%, Mn: 7% or less, Cr: 28 to 31.5%, Nb: 0.5% or less, Ta: 0.005 to 3.0%, Fe: 7 to 11%, ~~Al: 0.01 to 0.4%, Ti: 0.01 to 0.45%,~~ V: 0.5% or less, one or more ~~sorts of~~ elements selected from B, Zr and rare earth elements: 0.01% or less, and as inevitable impurities, P: 0.02% or less, S: 0.015% or less, N: 0.002 to 0.1%, and the balance: Ni.

Claim 5 (Canceled).

Claim 6: (Currently amended): A weld metal formed by shielded metal arc welding, comprising, in percent by weight, C: 0.04% or less, Si: 0.01 to 0.5%. Mn: 7% or less, Cr: 28 to 31.5%, Nb: 0.5% or less, Ta: 0.005 to 3.0%, Fe: 7 to 11%, ~~Al: 0.01 to 0.4%, Ti: 0.01 to 0.45%,~~ V: 0.5% or less, one or more ~~sorts of~~ elements selected from B, Zr and rare earth elements: 0.01% or less, and as inevitable impurities, P: 0.02% or less, S: 0.015% or less, N: 0.002 to 0.1%, and the balance: Ni.

Claim 7 (Canceled).